

4-Flute Ball - Fine Pitch Roughers



Uncoated

AITiN Coated

Fine Pitch Roughers, Ball End, 4-Flute, Regular Length, 30° Helix

Cutter ϕ	Decimal Equiv	Flute Length	OAL	Shank ϕ	Uncoated Part #	AITiN Coated Part #
1/4	.2500	3/4	2-1/2	1/4	RE22716	RE22816
5/16	.3125	7/8	2-1/2	5/16	RE22720	RE22820
3/8	.3750	1	2-1/2	3/8	RE22724	RE22824
1/2	.5000	1-1/4	3	1/2	RE22732	RE22832
5/8	.6250	1-5/8	3-1/2	5/8	RE22740	RE22840
3/4	.7500	1-5/8	4	3/4	RE22748	RE22848
1	1.0000	2	4	1	RE22764	RE22864

Carbide Endmills



Speeds & Feeds page 196.

Tolerances	Diameter	Shank	Radius
1/4" - 1/2"	+0.000, -0.002	-0.0001, -0.0004	+0.001, -0.001
5/8" - 1"	+0.000, -0.003	-0.0001, -0.0004	+0.001, -0.001